The Future of Tin Stabilisers in PVC Applications: 
*Update after Tier 1 Reach Registration*

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- Tin Stabilisers: market trends and applications
- Classification of tin Stabilisers and Reach
- Classification & Labelling of tin stabilisers
- Restrictions on the marketing and use of organotins
- Summary
European Stabiliser Producers Association

- Pan-European trade association representing more than 95% of the PVC stabiliser industry across Europe
- Affiliated to Cefic - the European Chemical Industry Council
- Member of Vinyl 2010 (www.vinyl2010.org)
- A unique organisation representing four sub-groups:
  - **ELSA (~97%)** – Lead stabilisers major use in pipe and profiles
  - **ECOSA (~90%)** – Calcium organic stabilisers for food contact & medical applications, plus all lead replacement systems
  - **ETINSA (~100%)** – Tin stabilisers used primarily in rigid applications including food contact use
  - **ELISA (~95%)** – Liquid stabilisers used in a wide range of flexible PVC, calendered sheets, flooring
ESPA mission statement

- Promote the use of PVC stabilisers
- Provide information to users, legislators and other interested parties on safety, health and environmental issues related to PVC stabilisers
- Work with industry partners, associations and other stakeholders to support the safety and sustainability of stabilisers and PVC
- Carry out research relevant to safety and sustainability
- To be an active partner in Vinyl 2010 (www.vinyl2010.org)
Members

ESPA - sub group ETINSA

- Akcros
- Akdeniz Kimya
- Arkema
- Asua
- Baerlocher
- Chemson
- Dow
- Floridienne Chimie
- Galata Chemicals
- Lagor
- Reagens
Tin Stabilisers

Market trends & applications
2010 consumption by stabiliser type
Western + Eastern Europe

Total 204,300 tons

<table>
<thead>
<tr>
<th>Stabiliser</th>
<th>Tons</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lead</td>
<td>80,300</td>
</tr>
<tr>
<td>Ca-based</td>
<td>93,500</td>
</tr>
<tr>
<td>Liquid MM</td>
<td>16,400</td>
</tr>
<tr>
<td>Tin</td>
<td>14,100</td>
</tr>
<tr>
<td>TOTAL</td>
<td>204,300</td>
</tr>
</tbody>
</table>

Being Tin stabilisers typically used at lower phr than the other ones, they contribute to the stabilisation of an higher % of the total PVC volume.
Tin stabilisers applications in the EU

- Calendered rigid films
- Extruded rigid sheets and profiles (compact and foamed)
- Others, such as pipes and fittings
Tin stabilisers main applications in the EU

Western Europe - 2010

<table>
<thead>
<tr>
<th>Type</th>
<th>Application</th>
<th>Total Tin Stab. %</th>
<th>Total Tin Stab. tons</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rigid</td>
<td>Calendered film</td>
<td>84</td>
<td>11.500</td>
</tr>
<tr>
<td>Rigid</td>
<td>Sheets &amp; profiles</td>
<td>12.4</td>
<td>1.700</td>
</tr>
<tr>
<td>Rigid</td>
<td>Others</td>
<td>3.6</td>
<td>500</td>
</tr>
<tr>
<td>Flexible</td>
<td>Flooring, wall covering</td>
<td>0</td>
<td>0</td>
</tr>
<tr>
<td>Total rigid</td>
<td></td>
<td></td>
<td>13.700</td>
</tr>
<tr>
<td>Total flexible</td>
<td></td>
<td></td>
<td>0</td>
</tr>
<tr>
<td>Total</td>
<td></td>
<td>100</td>
<td>13.700</td>
</tr>
</tbody>
</table>
Classification & REACH
CMR cat 1-2 and PBT: Substances of Very High Concern (SVHC) under REACH

- **CMR**: substances which are **Carcinogenic**, **Mutagenic**, or toxic for **Reproduction**
- CMR classification is split as follows:
  - **cat. 1** and **2** → trigger SVHC status
  - **cat 3** (does not trigger SVHC status)

- **PBT**: substances which are **Persistent**, **Bioaccumulative** and **Toxic**
- **vPvB**: substances which are very **Persistent** and very **Bioaccumulative**

The SVHC status triggers specific processes under REACH (outlined on the next slide)

*DSD: Dangerous Substances Directive*
How REACH rules future uses of substances

~ 30,000 substances

- Registration
  - Hazardous?
    - No
      - Risk controlled
    - Yes
      - Exposure Scenario
        - Substances of Very High Concern (Annex XIV)
          - Substitution & Hazardous?
            - No
              - Adequate control route
                (CMR 1-2 with threshold)
            - Yes
              - SEA* route (e.g., PBT with no suitable alternative)
                - Time-limited
          - Authorisation procedure
            - Sunset date
              - Substitution & Ban at sunset date

*SEA = Socio-Economic Analysis
Tin stabilisers: families

Similar structures based on the following combinations of 4 organic groups (R1 to R4) attached to a central tin atom by a C-Sn bond:

- one [two] alkyls (methyl, butyl or octyl) with
- three [two] esters (eg a thioglycolate)

→ 3 main families of tin stabilisers:

- **Methyltins**
- **Butyltins**
- **Octyltins**

Each family is split in *mono-alkyl* and *di-alkyl*, with reference to the major constituent (the commercial substances usually contain both in variable proportions)
Tin stabilisers: Classification & REACH

- Methyltins
- Butyltins
- Octyltins
Mono-methyltins
- CMR cat. 3 (DSD)

REACH
√

Di-methyltins
- CMR cat. 3 (DSD)

REACH
√
Tin stabilisers: Classification & REACH

- Butyltins
- Methyltins
- Octyltins
Tin stabilisers: Classification & REACH

Mono-butyltins
• No CMR classification

Di-butyltins
• CMR cat. 2 (DSD)
• CMR cat. 3

REACH

Butyltins

REACH
• The Restrictions on Marketing & Use with phase-out dates have now been included in Reach Annex XVII
• The Authorisation route might be initiated
• The process will be triggered by inclusion in Reach Annex XIV, if and when it happens
Tin stabilisers: Classification & REACH

- Butyltins
- Methyltins
- Octyltins
Tin stabilisers: Classification & REACH

### Mono-octyltin
- Not CMR
- Not PBT/vPvB **

### Octyltins

### Di-octyltins
- CMR cat.3 (DSD)*
- Not PBT/vPvB **

* ETINSA voluntary classification and Reach registration dossier 2010
** Testing completed in 2009 in accordance to Commission Regulation 465/2008 concluded that MOT and DOT esters do not meet the Reach Annex XIII bioaccumulation criterion (B)
Tin stabilisers under REACH - SVHC issue: status overview

**Methyltins**
- REACH ✓

**Butyltins**
- Monobutyl
- Dibutyl
  - CMR cat. 2 (DSD)
  - REACH ✓
    - Wide restrictions via Annex XVII in place
    - Authorisation route pending

**Octyltins**
- REACH ✓
Tin Stabilisers

Classification & labelling
Classification & Labelling

- Some confusion among Downstream Users:
  - Official $\leftrightarrow$ voluntary classifications
  - CMR cat 1-2-3 $\leftrightarrow$ GHS cat 1a, -1b, -2
  - Current labels $\leftrightarrow$ GHS labels

- The CLP regulation (*Classification Labelling and Packaging*), together with the *Notification* process, will contribute to enhance clarity in the longer term.
Classification Labelling Packaging Regulation “CLP” (EC) 1272/2008

- CLP implements the *Globally Harmonised System of classification and labelling* (GHS) into EU law

- Replaces the DSD* and the DPD** in a stepwise approach:
  - substances: CLP mandatory as from 1 Dec. 2010
  - mixtures: CLP mandatory as from 1 June 2015

- Both classifications may co-exist during the transition period but labelling will be unique to avoid confusion. (details on next slide)


* DSD: Dangerous Substances Directive 67/548/EEC

** DPD: Dangerous Preparations Directive 1999/45/EC
### Timeline for CLP C & L implementation

<table>
<thead>
<tr>
<th>Deadline</th>
<th>The Safety Data Sheet …</th>
</tr>
</thead>
</table>
| until 1 December 2010 | … shall contain the classification of a substance according to DSD.  
                      | However, if a **substance** is already classified, labelled and packaged according to CLP, the Safety Data Sheet for the **substance** shall also contain the CLP classification of the substance. |
| until 1 June 2015 | … shall contain the classification of a **substance** according to DSD.  
                      | After 1 December 2010 the CLP classification shall also be provided. |
| until 1 June 2015 | … shall contain the classification of a **mixture** according to DPD.  
                      | However, if a **mixture** is already classified, labelled and packaged according to CLP, it shall also contain the CLP classification of the **mixture**. |
| from 1 June 2015 | … shall contain substance and **mixture** classifications according to CLP            |
CMR classifications under CLP (GHS)

- CMR cat. 1, 2 and 3 are translated in CLP as C, M, R cat. 1a, 1b and 2
- CMR cat. 3 being translated in CLP as cat. 2 \(\rightarrow\) **always specify to which legislation “cat. 2” refers** to avoid confusion on this important point
- In CLP the pictogram *Skull & cross-bones* becomes associated only to **acute** toxicity (instead of both acute and chronic under DSD)
- In contrast an additional pictogram appears to reflect **chronic** toxicity: (GHS 08). This new symbol becomes now the only one associated to all C,M and R classifications

- The next slide shows the labels for CMR hazard under the DSD and CLP
## CMR classifications under CLP (GHS)

### Classification: Comparison with GHS

<table>
<thead>
<tr>
<th>CMR (EU now)</th>
<th>GHS</th>
<th>Signal Word</th>
</tr>
</thead>
<tbody>
<tr>
<td>Repro Cat 2</td>
<td>Repro cat 1.B</td>
<td>Danger</td>
</tr>
<tr>
<td>Repro Cat 3</td>
<td>Repro cat 2</td>
<td>Warning</td>
</tr>
</tbody>
</table>
Tin Stabilisers

Restrictions for use and placing on the market imposed by REACH Annex XVII


( based on the Restrictions on Marketing and Use initially issued in Commission Decision 2009/425/EC)
Environmental concern with tributyltin-based antifouling paints for ships lead to first restrictions on TBT. This acronym started to be misused to mean « organotins » -covering a wider family of substances with different toxicological profiles.

Risk Assessment on several organotins commissioned by DG Enterprise in 2002 and finalised with an Impact Assessment in 2007. No specific risks identified for the use of DBT & DOT stabilisers in rigid PVC (Methyltins were not evaluated).

Considering the global exposure to organotins from various sources (with sea-food as a major contributor) some restrictions on various uses of DBT and DOT compounds were put forward.

Those restrictions were implemented in the framework of Dir. 76/769 (Restrictions on Marketing & Uses) and made formal by Com. Decision 2009/425/EC.

Those restrictions were subsequently integrated into REACH Annex XVII by Com. Regulation EU 276/2010 (in Official Journal of 31 March 2010).
Annex XVII restrictions impacting use of tin stabilisers in articles

Dibutyltins

Dibutyltin compounds shall not be used in articles* for supply to the general public after 1 January 2012, with derogations until 1 January 2015 for the following articles:

- soft PVC profiles whether by themselves or coextruded with hard PVC
- fabrics coated with PVC containing DBT compounds as stabilisers when intended for outdoor applications
- outdoor rainwater pipes, gutter and fittings, covering material for roofing and façades

* excluding articles covered under Reg. (EC) 1935/2004 (food contact)
Annex XVII restrictions impacting use of tin stabilisers in articles

Dioctyltins

All Dioctyltin applications allowed, except in a short list of articles for supply or use by the general public after 1 January 2012. In particular for stabilisers:

- textile articles intended to come in contact with the skin
- gloves
- footwear intended to come into contact with the skin
- wall and floor coverings*

*wall covering means “wall paper” (E-PVC) and does not include sidings (U-PVC). The EU Industry (ETINSA) already proactively phased out any organotin from the above-mentioned article categories; they were the ones individuated in the Risk Assessment as showing a potential risk.
Practical implementation

- To be judged from the questions raised by DU it appears that a thorough reading of the restriction is needed to avoid misunderstandings.
- Misunderstanding leads to over-simplification (“tin stabilisers are banned”) and result in “green marketing” initiatives.
- ETINSA prepared a flow-sheet to help Downstream Users to find their way through the restriction (next slide – and available upon request*).

*Disclaimer: this flow sheet aims only at helping the reader to navigate through the regulation and does not replace the legal text (now in REACH Annex XVII) which remains the only legal document.
The sole purpose of this document is to help Downstream Users to find their way through the COM Decision 2009/425/EC of 28 May 2009. The DU shall refer to the legal text (REACH Annex XVII) before taking any decision.
Use of tin stabilisers under REACH: status overview (including Annex XVII specific restrictions)

**Methyltins**
- REACH ✓

**Butyltins**
- Monobutyl
  - REACH ✓
- Dibutyl
  - CMR cat. 2 (DSD)
  - REACH ✓
    - Restrictions & phase out dates in Annex XVII
    - Authorisation route pending

**Octyltins**
- REACH ✓

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**The Organotin Reach Consortium** was formed in 2008 with all the major EU Manufacturers/Importers of organotins compounds. Several “Tier 1” substances have been registered by Dec. 2010 and the consortium is preparing the registrations of the substances due in the next tiers.

www.stabilisers.org
Summary

- Organotins constitute a group of substances presenting widely different toxicological properties. Organotins does not equate « TBT ».
- The risk assessment and the resulting restrictions, now in REACH Annex XVII, clarified the situation.
- Regulatory certainty: the dates by which the use of some Organotins in specific applications have to be discontinued are already known.
- Many stabilisers of the organotins family have already been registered.
- The switch to GHS (CLP) might introduce confusion concerning the CMR classification ➔ always specify to which legislation it refers (DSD CMR cat. 3 = GHS cat. 2).
- The scull and crossbones label will disappear for many tin stabilisers.

As a result of the above octyltins and methyldtins will continue to be used in all the applications where organotins are currently in use.
Thank you

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Acknowledgment to the ETINSA members which contributed to set-up this presentation